



3 Months Maintenance or 25.000 cycles (recommended)

	Absolute Total Cycle (record)	
	Washing cycles (record)	
	Check water hardness (as per test strip) (record)	
	Change water softner filter if necessary	
NOTE: The water hardness must be less then 6° fr (french degree). The chlorine content must not exceed 100mg per litre (0.00000361lb/cu in). Otherwise the conditions of guarantee of the machine will expire.		
	Run complete cleaning cycle	
	Disassemble and clean delivery nozzle 05002004 + 05002005	
	Disassemble and clean milk frothing system 01000120 (1 step only)	
	Clean bean hopper 05002026	
	Clean grinders chute with the special brush	
	Clean drain tray 05002034 and drain connector 05002020	
	Check (visual inspection) for leaks	
	Static water pressure Bar	
	: if static water pressure exceed to 5 bars, 70psi, please install a pressure reducer otherwise the conditions of tee of the machine will expire.	
<u> </u>	Operating water pressure Bar Adjust operating water pressure (if necessary) to 9 Bar	
	Change the upper piston gasket 02290021	
_		
	Check group scoop cam movement and lower diston movement	
	Check group scoop cam movement and lower piston movement Check the position of the 3 group micro switches and adjust if necessary	
	Check the position of the 3 group micro switches and adjust if necessary	
<u> </u>	Check the position of the 3 group micro switches and adjust if necessary Check products doses and adjust if necessary	
_ 	Check the position of the 3 group micro switches and adjust if necessary Check products doses and adjust if necessary Check grinders setting and adjust if necessary	
	Check the position of the 3 group micro switches and adjust if necessary Check products doses and adjust if necessary Check grinders setting and adjust if necessary Check grinders times and adjust if necessary Check milk foam quality and adjust if necessary	
	Check the position of the 3 group micro switches and adjust if necessary Check products doses and adjust if necessary Check grinders setting and adjust if necessary Check grinders times and adjust if necessary Check milk foam quality and adjust if necessary Clean the movement guides 07300660	
	Check the position of the 3 group micro switches and adjust if necessary Check products doses and adjust if necessary Check grinders setting and adjust if necessary Check grinders times and adjust if necessary Check milk foam quality and adjust if necessary	

Average time for maintenance: 1h List of replaced parts: 02290021





6 Months Maintenance or 50.000 cycles (mandatory)

	Absolute Total Cycle (record)	
	Washing cycles (record)	
	Check water hardness (as per test strip) (record)	
	Change water softner filter if necessary	
NOTE: The water hardness must be less then 6° fr (french degree); the chlorine content must not exceed 100mg per litre (0.00000361lb/cu in); Otherwise the conditions of guarantee of the machine will expire.		
	Run complete cleaning cycle	
_	Disassemble and clean delivery nozzle 05002004 + 05002005	
	Disassemble and clean milk frothing system 01000120 (1 step only)	
	Clean or change if necessary the T plastic fitting for coffee 05000012	
	Clean or change if necessary the T plastic fitting for milk 05000012 (1 step only)	
	Clean bean hopper 05002026	
	Clean grinders chute with the special brush	
	Clean drain tray 05002034 and drain connector 05002020	
	Clean the exhaust coffee chute (blue tube) 01000088	
	Check (visual inspection) for leaks	
	Static water pressure Bar	
NOTE: if static water pressure exceed to 5 bars, 70psi, please install a pressure reducer otherwise the conditions of guarantee of the machine will expire.		
<u> </u>	Operating water pressure Bar Adjust pump pressure (if necessary) to 9 Bar	
	Check auto fill function Check hot water solenoid valve 04100011 Check delivery solenoid valve 04100017 Check air coffee solenoid valve 04100045 Check add water solenoid valve 04100011 Check steam solenoid valve 04100008 Check milk frother solenoid valve 04100063 Check air frother solenoid valve 04100045 Check autowashing solenoid valve 04100046	
_ _ _	Change upper and lower piston gaskets 02290021 + 02290019 Clean or change the upper and lower piston showers 03000069 Check group scoop cam movement and lower piston movement Check the position of the 3 group micro switches and adjust if necessary	
_ _ _	Clean the movement guides 07300660 Lubricate the movement screw bearings 08000071 with <i>Nuova Simonelli silicon grease</i> Lubricate with Teflon spray the bushes and the movement screw near the plastic nut and clean with a dry cloth	
_ _	Check products doses, coffee and milk, and adjust if necessary Check grinders adjustment and grind time and adjust if necessary Check milk foam quality and adjust if necessary	

Average time for maintenance: 2h

List of replaced parts: (05000012), 02290021, 02290019





Annually Maintenance or 100.000 cycles (mandatory)

_ _	Absolute Total Cycle (record) Washing cycles (record) Check water hardness (as per test strip) (record)	
_	Change water softner filter if necessary	
NOTE: The water hardness must be less then 6° fr (french degree); the chlorine content must not exceed 100mg per litre (0.00000361lb/cu in); Otherwise the conditions of guarantee of the machine will expire.		
	Run complete cleaning cycle Disassemble and clean delivery nozzle 05002004 + 05002005 Disassemble and clean milk frothing system 01000120 (1 step only) Change the gasket in the milk foamer 4x 02000005 (1 step only) Clean or change if necessary the T plastic fitting for coffee 05000012 Clean or change if necessary the T plastic fitting for milk 05000012 (1 step only) Check the milk and coffee silicon pipes and change if necessary Clean bean hopper 05002026 Clean grinders chute with the special brush Clean drain tray 05002034 and drain connector 05002020 Clean the exhaust coffee chute (blue tube) 01000088 Check (visual inspection) for leaks Change the air milk filter 01000107 (1 step only) Clean the teflon pipe in stainless steel wand and the hole in the stainless steel pipe (Autosteam version only)	
	Static water pressure Bar	
NOTE: If static water pressure exceed to 5 bars, 70psi, please install a pressure reducer otherwise the conditions of guarantee of the machine will expire.		
<u> </u>	Operating water pressure Bar Adjust pump pressure (if necessary) to 9 Bar	
	Check auto fill function Check hot water solenoid valve 04100011 Change delivery solenoid valve 04100017 Clean the double fitting for coffee 07300539 Check air coffee solenoid valve 04100045 Check add water solenoid valve 04100011 Check steam solenoid valve 04100008 Check milk frother solenoid valve 04100063 Check air frother solenoid valve 04100045 Check autowashing solenoid valve 04100046 Change the coffee boiler expansion valve 98120001	
_ _	Replace the group unit with a new or rebuild one Check group scoop cam movement and lower piston movement Check the position of the 3 group micro switches and adjust if necessary	
	Change the grinder blades 2x 01100028 (Zero the blades by turning clockwise. Then rotate ¼ counter clockwise to set the grind adjustment) Check products doses, coffee and milk, and adjust if necessary Check grinders adjustment and grind time and adjust if necessary Check milk foam quality and adjust if necessary	

Average time for maintenance: 2h

List of replaced parts: 2x 01100028, 98120001, 01000107, (05000012), 4x 02000005, 04100017





Annually Maintenance or 100.000 cycles for the group unit (mandatory)

- ☐ Remove and clean the group unit
 - Remove the motor
 - Remove the upper and lower piston and lower springs
 - o Disassemble the upper and lower piston showers and gasket
 - o Remove the movement screw then disassemble the bearings, the support and the bushing
 - o Remove the stainless steel cover and the 3 micro switches
 - o Remove the group chamber, the heating element and temperature probe
 - o Remove the scoop cam, scoop cam shaft and spring
 - o Disassemble the teflon plate and plastic movement screw nut
 - o Remove the two guides
 - Remove the scoop cam driver
 - Clean everything
- □ Rebuild brew unit including replacement of
 - Upper and lower piston gasket 02290021, 02290019
 - o Upper and lower piston shower 2x 03000069
 - o Scoop cam driver 05000737
 - o Scoop cam spring 08000085
 - Lower piston spring 08000024
 - o Plastic movement nut 0500744.1
 - All other wear and tear component
- ☐ Clean the movement guides 07300660
- ☐ Lubricate the movement screw bearings 08000071 with *Nuova Simonelli silicon grease*
- □ Lubricate with Teflon spray the bushes and the movement screw near the plastic nut and clean with a dry cloth

Average time for maintenance: 2h

List of replaced parts: 02290021, 02290019, 05000737, 2x 03000069, 08000085, 0500744.1, 08000024